

Technical Data

INVER SpA con unico socio Via di Corticella, 205 - Bologna ITALY

Printed Date: 7/4/2022

Product 52736

PE/P/M 30GL RED RAL 3000 Group 123

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Attributes	
Chemical Type	POLYESTER
Specific Gravity (Theoretical) (kg/l)	1,36 ± 0,05
Coverage @ 1 µm DFT m²/kg	735
Technical Features	
Film Properties	Range/Value
Recommended Film Thickness	60 - 80 micron
Gloss (60 degrees)	25 - 35
Reverse Impact (cm/kg)	25
Cure Cycle	min: 180 °C @ 20' to 35' max: 200 °C @ 10' to 15'
Application	Suitable for automatic and manual electrostatic application. Please check with your sales representative for Tribo.
Pretreatment	The surface to be coated must be free from oils, grease, and flash rust. A good quality pre-treatment process is recommended for optimum performance.
Substrate	Suitable for metal substrate.
Approval	152 f
	P-0587
Version	001 00

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